

THE CRITERIA FOR RADIATOR SELECTION

Getting the desired output from the radiators is depended on the selection of the appropriate radiator. During selection, the pressure loss in the radiator, the capacity variance according to the various water inlet&outlet and room temperatures must be calculated. The principles relating to these calculations are explained below.

However the type of the connection to the heating system and the placement conditions would affect the radiator effectiveness. Therefore these conditions must be considered while selecting panel radiators.

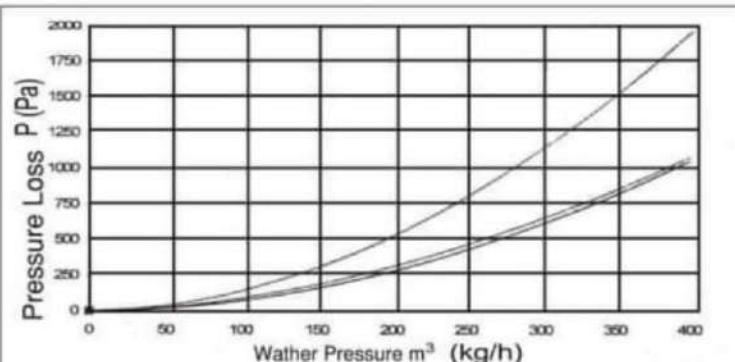
Pressure Loss

The pressure loss with the radiators is associated with the water flow rate and the radiator capacity. If the flow rate is given, then the pressure loss may be found using the following graph.

Capacities in Various Environment Temperatures

The standard "Heat Power Values" 90/70°C at panel radiators are arranged according to the water moving forward&back temperature (80°C in average) and 20°C room temperature.

In this booklet, alongside with this standard values, additional tables are given for various environment and water inlet&outlet temperatures. If the data conform to these values, then, referring to these tables, the Heat Power Tables having Heat Power values and the pages they are contained in are shown below.



If water flow rate is not given, then the pressure loss may be calculated through the following method. The function for pressure fall (P) depending on the radiator types:

P=Pressure loss (Pa); m= water flow rate (kg/h)

Types	P
Types 10-P, 11-PK	$P = 0.0233 \cdot m^{1.892}$ E
Types 20-PP, 21-PKP, 22-PKKP	$P = 0.0245 \cdot m^{1.785}$ E
Types 33-PKKPKP	$P = 0.0114 \cdot m^{1.909}$ I

Example:

What is the pressure loss in 22/600/1500 radiator?

From the table 4, for the 22/600/1500 radiator

Qn= 3926 Watt

$$m = \frac{Qn \times 0.86}{90-70} \quad I \quad m = \frac{3926 \times 0.86}{20} = 168.81 \text{ kg/h}$$

$P = 0.0245 \times m^{1.785}$ (from the formula No E")

$$P = 0.0245 \times 168.81^{1.785} = 0.0245 \times 9460.3$$

$$P = 231.8 \text{ Pa}$$

Table No	Room Temperature (°C)	Water Inlet-Outlet Temperature (°C)
4	20	90/70
5	10	90/70
6	12	90/70
7	15	90/70
8	18	90/70
9	22	90/70
10	24	90/70
11	26	90/70
12	20	70/55-55/45

If the room temperature and water inlet-outlet temperatures are different from the values given on the table above, The Heat Power Values must be calculated using the "F Factor" (f) given in Table 1. Calculation samples are given below.

Example-Calculation of Heat Power Values, using the "F Factor" (f):

Radiator Type= 22, Height= 600 mm, Length= 1500 mm. (22/600/1500)

Radiator water inlet temperature: 80°C

Radiator water outlet temperature: 65°C

Room temperature: 22°C

From the Table 1, for 22°C room temperature, 80°C water inlet and 65°C water outlet temperatures, f is found out to be $f=1.25$.

For the radiator 22/600/1500, the Heat Power Value (Qn) at 90/70°C inlet-outlet temperatures and 20°C environment temperature is found through the Table 4 in page 25 to be $Qn=3926$.

The Heat Power Value for 22°C room temperature, 80°C water inlet and 65°C water outlet temperatures:

$$Q = Qn/f \quad I \\ Q = 3926/1.25 = 3140.8 \text{ Watt.}$$

Example 2- Radiator selection that is suitable for the room temperature and the water inlet-outlet temperatures, according to the calculated heat need.

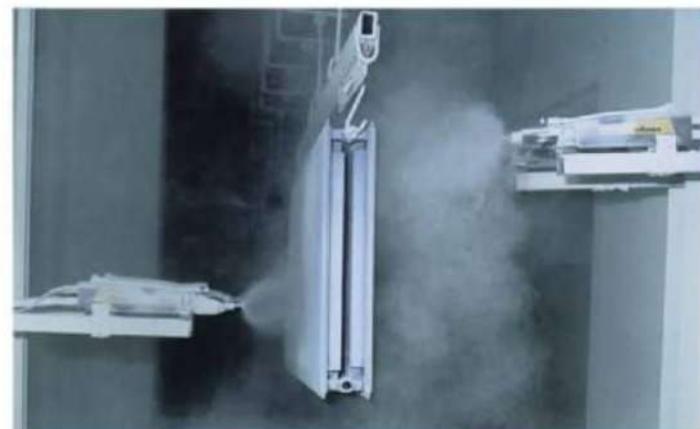
Calculated heat need : 971 W.
Radiator water inlet temperature : 80°C
Radiator water outlet temperature : 65°C
Room temperature : 22°C
Through Table 1, f is found out to be $f=1.25$. Through the formula I" above:

$$Qn=Qxf= 971 \times 1.25 = 1213.75 \text{ Watt.}$$

Montage Application

Panel radiators are hanged on the mounting brackets screwed in the wall, through the bracket metal sheets mounted on the rear surface of radiator. The measurements of bracket metal sheets are given below:

- At radiators with lengths up to 1800 mm, 2 mounting brackets are used and there are 4 bracket metal sheets on the radiator.
- At lengths of 1800 mm and more than 1800 mm, 3 mounting brackets are used and there are 6 bracket metal sheets on the radiator.



MONTAGE

To mount the panel radiators on the wall, necessary mounting accessories are contained in a bag at the bottom of the radiator. Mounting brackets are present on the side of the radiator.

To avoid damaging of the radiators during installation works, they can be mounted without being removed from their packaging.

Therefore to get only the accessories out of the packaging and for the mounting, the appropriate sections are cut out. The mounting accessories are taken out and the radiator is mounted on the wall in its packaging.

After finishing the installation, the packaging of the radiators are removed completely and it is set to a workable position. Especially for the buildings under construction this method is recommended.

If the radiators are to be kept waited in a building under construction, construction site or in a storage, they should be kept in their packaging.

Accessory bag comprises screws and threaded inserts, bracket clips, purger stopper and purger switch, and blind cap. Screws, threaded inserts and bracket clips are used during the mounting.

The fitting holes of the radiators are closed with plastic stoppers in order to prevent foreign bodies from entering in the radiators. Plastic stoppers must be removed during installation, fitting holes should not be kept open for long times.



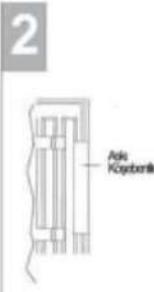
Table 3 (measurements in mm)

Radiator Height (mm)	Bracket Sheet Metal Gap (B) (mm)
300	115
400	215
500	315
600	415
900	715

Mounting and Commissioning Operations/Standard Types



Cut carefully the packaging containing the accessories without damaging the radiator to get the accessories out of the packaging. Check if the accessories inside the bag are completed. If there is a missing material, procure it before starting to the installation. (See page 11)



Cut the section on the side of the packaging where the mounting brackets are located and take out the mounting brackets. Make sure they are complete. If brackets are missing, procure it before starting to the installation. (See page 11)



Determine the inlet-outlet directions into and from the radiator depending on the system connection type. Mark the area in which the radiator shall be placed, leaving spaces from the floor, from the top, left and right of the radiator. Make sure that there is sufficient space on the left and right hand side of the radiator to ensure easy use of the valves.



Mark the point 1 that is about 72 mm above the bottom side of the radiator, on the sprocket metal sheet on the wall.



Mounting bracket may be mounted in two ways such that it is narrow or broad side shall be adjacent to the wall. If the broad side comes next to the wall, the space between the radiator and the wall would be 20,6 mm, if the narrow side comes next to the wall it would be 41,8 mm. In 10P types, mounting brackets should be placed so that its narrow side shall come next to the wall.



By using thermounting bracket as a template, in the direction shown as UP, its bottom side shall come to the point 1 and place it on the wall perpendicular to the floor so that the holes on the mounting bracket shall be centered with the axis line. During this operation water gauge must be used.

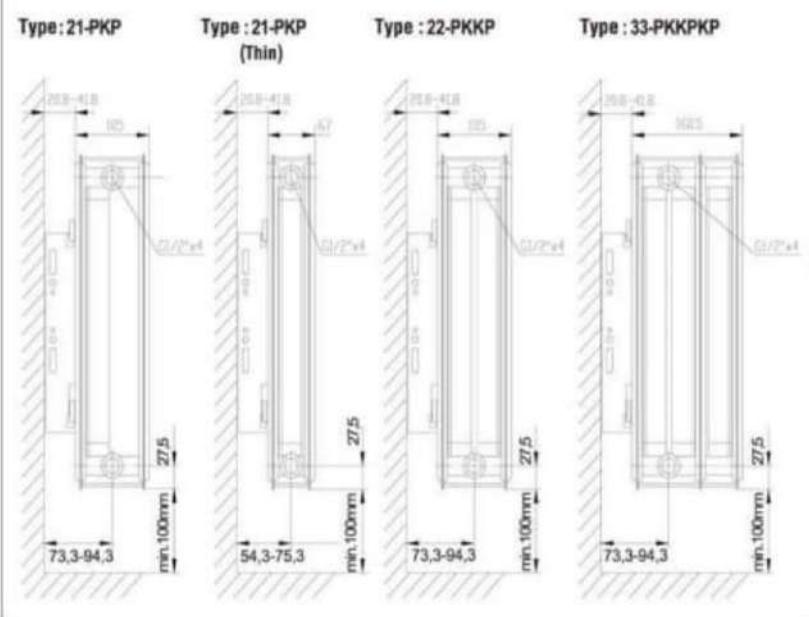
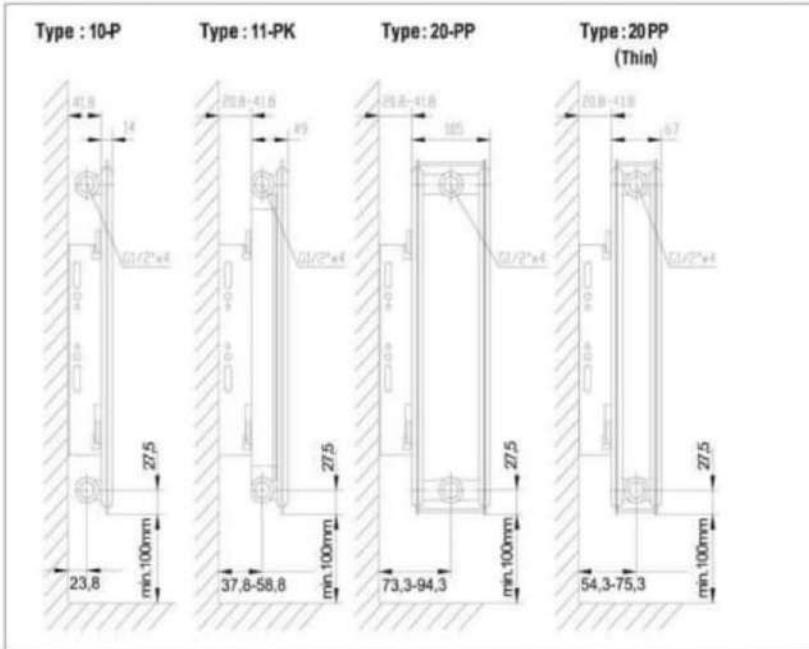


Place marks on the wall through the holes where the mounting bracket shall be screwed in the wall.

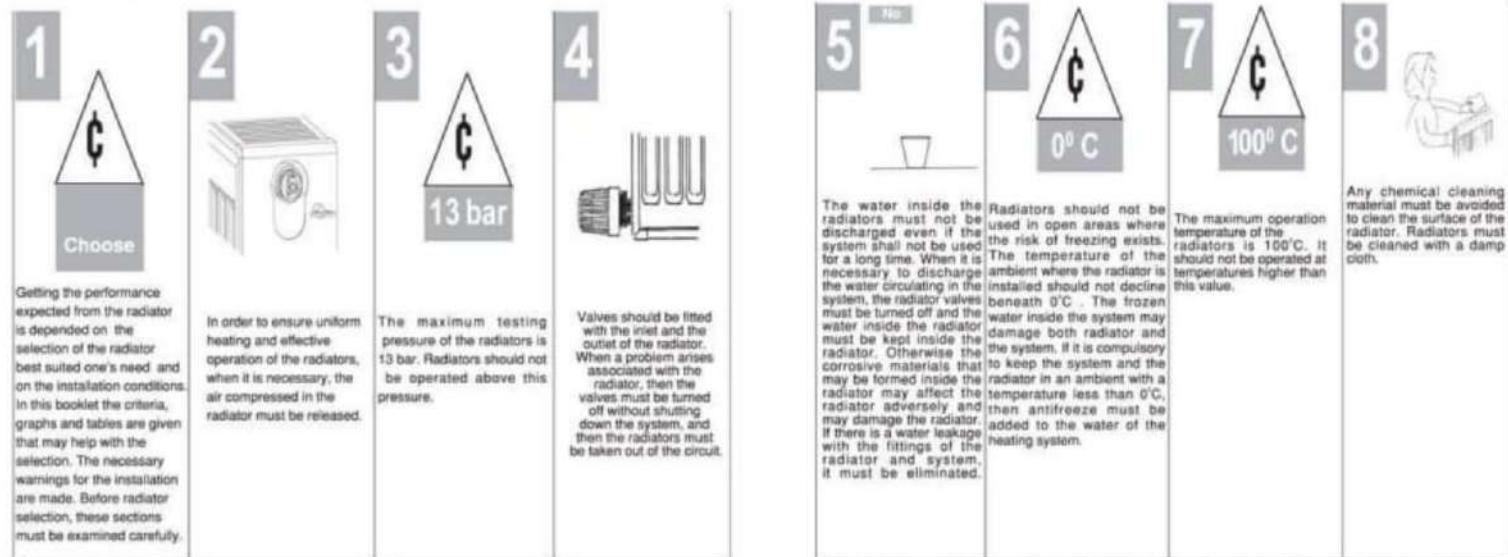


Using the Table 3, mark the axes where the mounting bracket shall come across according to the measurements 'L1, L2' or 'L'. Again mark the points to be drilled into the wall using the mounting brackets as a template.

Montage Dimensions



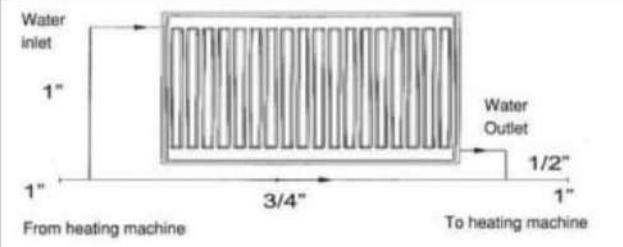
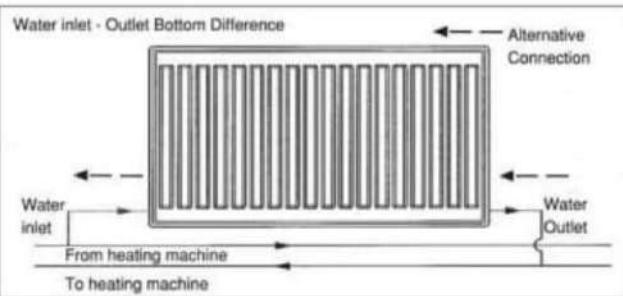
During Use, Attention Cases Rules



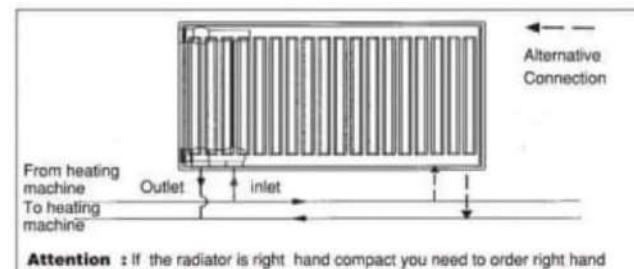
1. Water inlet to and outlet from the radiator, from the bottom and from the sides:

This is preferred when it is not possible to ensure the water inlet to the radiator from the top. It should not be used except where it is compulsory. At inlets from the top, the water entering into the radiator is expanded over the top section through the water channels and moves downwards. The water collected at the bottom is directed to the outlet. Thus the surface of the radiator gets warmed uniformly. However at the inlets from the bottom, some water moves upwards. The water moving from the top to the bottom gets mixed with the water in motion at the bottom. Therefore the performance of the radiator with the type of connection from the bottom would reduce by 10-20% depending on the radiator type, radiator height and length. This performance loss must be taken into consideration in radiator selection.

Inlet and outlet places may be changed.



4. Compact Ventile Radiators Bottom Connection : These type of connections using that under floor heating systems.



Attention : If the radiator is right hand compact you need to order right hand compact ventile pipes.



3. Serial (side by side) radiator connection: This connection type is used rarely on a wall, but in compulsory situations where a single radiator can not be used, for example at the buildings that is divided by the columns due the construction form. In this connection type a water coming out of one radiator enters into another radiator. Accordingly the temperature in each radiator would be different. Water inlet-outlet can be done either from the same side or different sides. In connections from different sides, the total heat power of the serially connected radiators is a bit less than the total heat powers of the individual radiators. However at the connection made from the same side the heat power of the serially connected radiators is less by 8-10% than the total heat power of individual radiators. In practical, the connection from different sides must be preferred, if connection from the same side is being done, performance loss must be considered. Depending on the circulation pump on the system, the total heat charge on the radiators must not exceed 7000-8000 Kcal/h.

Aksan Panel Radiators are also produced as with compact valve, which ensure connection to the system to be made from the bottom. At compact-valve radiators, the water entering into the radiator from the bottom moves up. The water expands over the radiator as it is with the top connections, and no any power loss would occur.

A thermostatic valve is recommended to be used with compact valve panel radiators. Thus the temperature of each radiator can be checked separately. While the radiator temperature is checked automatically, it ensures an economic

PACKAGING, HANDLING AND STORAGE

Aksan Panel Radiators are packaged severally at the end of the production line. Thanks to its precision made tough packaging, the panel radiators are protected from foreign bodies, frictions and damages during handling and mounting, and it would not get dirty.

The sides of the radiators are supported for the whole length with cardboard and bracket metal sheets are protected against damages with plastic caps. After the whole surface of the radiator is wrapped around with air-bubble nylon, a second protective nylon cover is stretched with shrink method.

Crate Packaging

The 10P and 11 PK model radiators are packaged being put into a crate rather than onto a pallet, perpendicularly and side by side and 10 pcs for one crate.

Handling and Loading

Radiator pallets must be handled carefully and they should not fall onto the floor. The carrying from one place to another must be done via a carrier, rather than being pushed or drawn. Radiator pallet must elevated from the ground fully and its rubbing against the floor must be avoided. The necessary gaps are left in order to let the arms of the carrier to extend under the pallet.

Pallet Packaging

After the Aksan Panel Radiators are packaged severally, they are also packaged in pallets in order to be transferred safely and practically.

- 10-11 type radiators are lined up on the pallet perpendicularly and side by side.
- 20-21-22-33 type radiators:

In the event radiator pallet is carried with any lifter, a balanced and safe lifting method is advised. Only crate-type packaging may be put one on another.

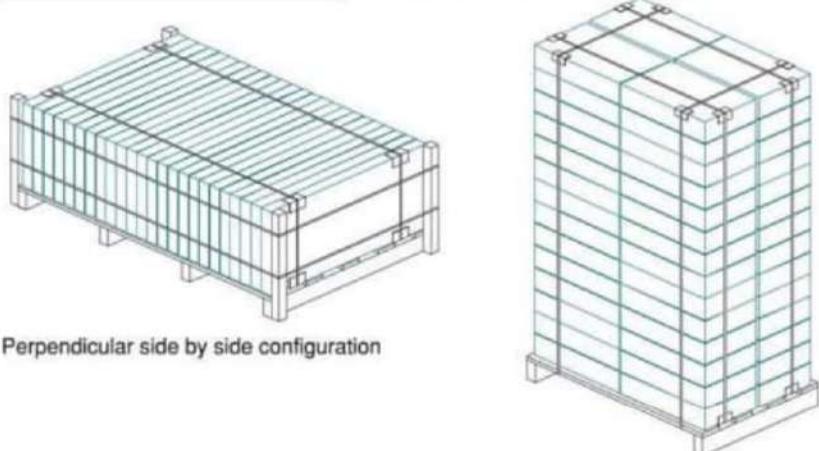
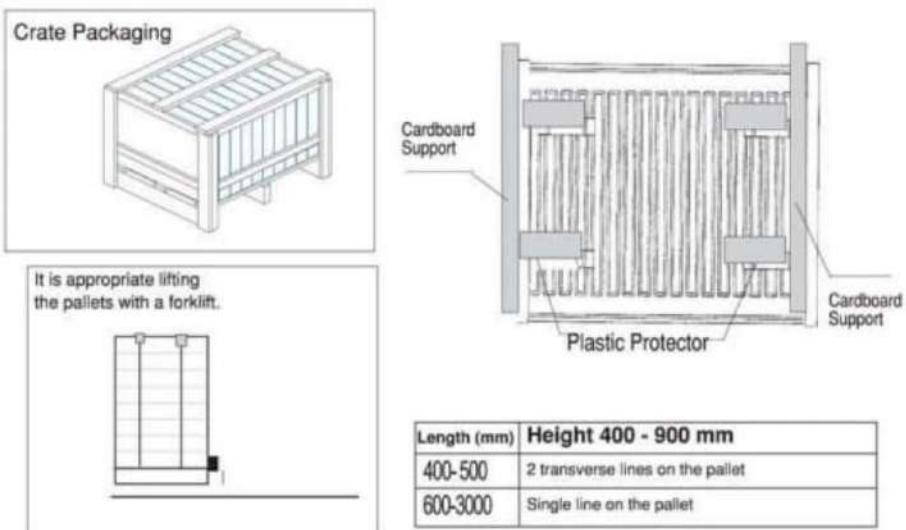
Packaging Heights

Pallet packaging heights and the number of radiators inside the pallet packaging are shown in the following table.

Table 2: Packaging dimensions

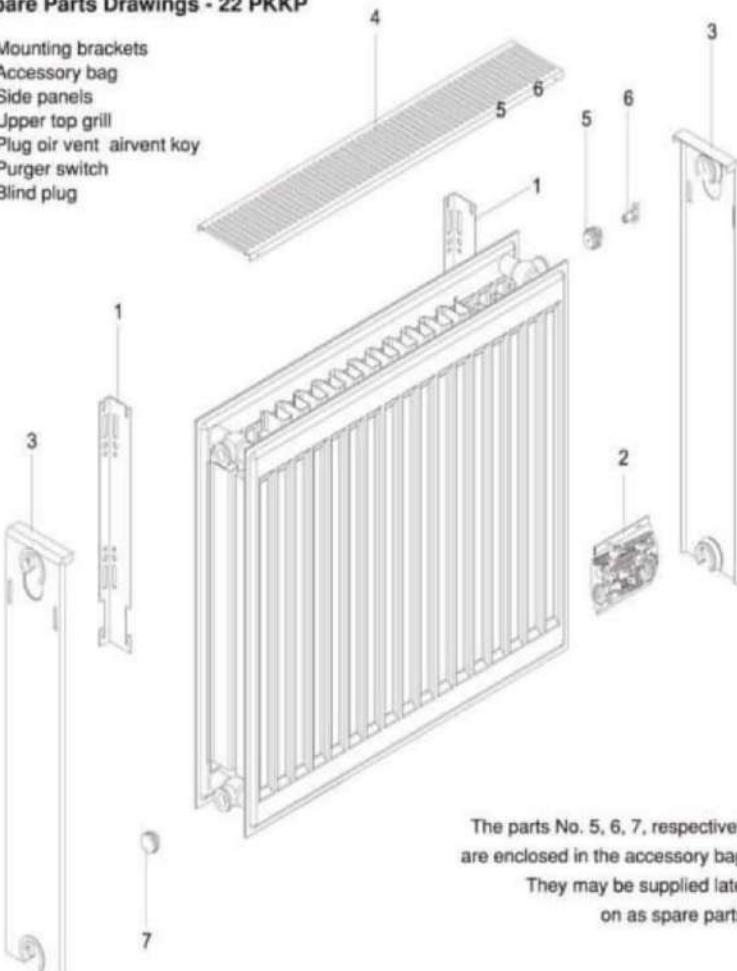
Radiator	Height mm	400 - 500 - 600							
		400-500		600-1900		2000-2500			
Type	2021-22	33	2021-Thin	2021-22	33	2021-Thin	2021-22	33	2021-Thin
	Height cm	173	165	135	173	165	135	150	148
Quantity of Radiators in pcs	28	18	32	14	9	16	12	8	14

Radiator	Height mm	900							
		400-500		600-1900		2000-2500			
Type	2021-22	33	2021-Thin	2021-22	33	2021-Thin	2021-22	33	2021-Thin
	Height cm	150	148	120	150	148	120	127	114
Quantity of Radiators in pcs	24	16	28	12	8	14	10	6	12



Spare Parts Drawings - 22 PKKP

- 1-Mounting brackets
- 2-Accessory bag
- 3-Side panels
- 4-Upper top grill
- 5-Plug air vent airvent key
- 6-Purger switch
- 7-Blind plug



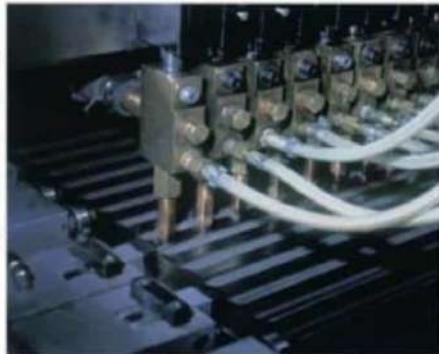
Heat - Power Table Degrees

EN 442 DELTA T 50 °C (75 °C / 65 °C) HEAT OUTPUTS

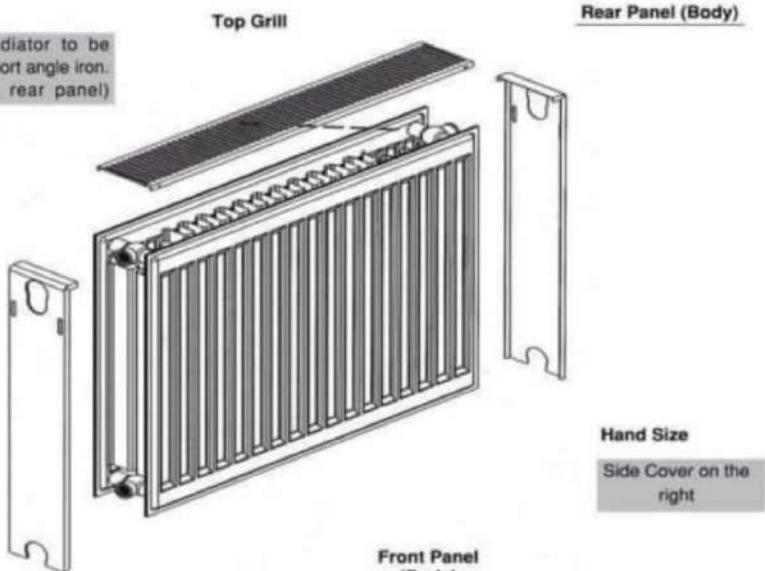
HEIGHT (mm)		400				500				600				900				
TYPE	ROOM TEMPERATURE 20 °C	P	PK	PKP	PKKP	P	PK	PKP	PKKP	P	PK	PKP	PKKP	P	PK	PKP	PKKP	
400	(Kcal / hm)	145	218	316	403	571	178	261	379	484	685	210	302	438	562	796	296	
	(Watt / hm)	169	253	368	459	665	208	304	440	552	796	244	351	510	653	926	420	
500	(Kcal / hm)	574	865	1255	1600	2269	708	1036	1503	1919	2719	833	1199	1739	2230	3159	579	
	(Watt / hm)	181	272	396	504	714	223	327	473	605	856	253	378	548	703	995	1254	
600	(Kcal / hm)	710	1081	1570	2000	2836	830	1259	1795	1879	2599	703	986	1435	2101	3159	1254	
	(Watt / hm)	718	1081	1570	2000	2836	885	1295	1879	2399	3999	1042	1499	2174	2789	3950	1254	
700	(Kcal / hm)	862	1252	1883	2400	3403	1062	1554	2255	2875	4075	1195	1661	2444	3666	5757	1254	
	(Watt / hm)	253	381	553	706	1000	312	457	663	846	1199	368	529	767	984	1392	1254	
800	(Kcal / hm)	906	1444	2197	2800	3970	1239	1813	2650	3359	4759	1370	2099	3044	3904	5529	1254	
	(Watt / hm)	290	436	632	806	1143	356	522	757	967	1370	420	604	876	1124	1591	1254	
900	(Kcal / hm)	1150	1730	2510	3200	4537	1415	2072	3007	3838	5438	1667	2399	3478	4462	6319	1254	
	(Watt / hm)	326	490	711	907	1286	401	588	852	1088	1541	428	615	891	1144	1620	1254	
1000	(Kcal / hm)	1293	1947	2825	3600	5105	1592	2331	3231	4318	6118	1792	2550	3904	5019	7109	1254	
	(Watt / hm)	362	545	790	1008	1429	446	652	947	1209	1712	525	755	1095	1405	1990	1254	
1100	(Kcal / hm)	1560	2319	3452	4400	6239	1947	2949	4134	5278	7478	2291	3298	4783	6134	8699	1254	
	(Watt / hm)	434	653	949	1210	1714	535	783	1136	1450	2055	630	907	1314	1666	2388	1254	
1200	(Kcal / hm)	1724	2595	3766	4800	6806	2124	3108	4510	5758	8158	2500	3596	5182	6692	9478	1254	
	(Watt / hm)	470	709	1028	1310	1857	579	849	1230	1571	2226	682	984	1428	1824	2942	1254	
1300	(Kcal / hm)	1868	2811	4080	5200	7373	2300	3367	4886	6237	8837	2709	3898	5652	7250	10268	1254	
	(Watt / hm)	507	763	1107	1407	1993	622	910	1321	1687	2390	732	1054	1529	1960	2776	1254	
1400	(Kcal / hm)	2011	3028	4393	5600	7940	2477	3626	5262	6717	9517	2916	4197	6088	7898	11058	1254	
	(Watt / hm)	548	824	1195	1524	2160	674	987	1431	1813	2569	793	1142	1656	2124	3008	1254	
1500	(Kcal / hm)	2155	3244	4708	6000	8508	2654	3885	5637	7197	10197	3125	4497	6522	8366	11866	1254	
	(Watt / hm)	519	871	1265	1612	2286	713	1044	1544	1933	2397	734	1057	1533	1967	2786	1254	
1600	(Kcal / hm)	2299	3460	5021	6400	9074	2831	4144	6013	7613	10877	3187	4796	6957	8923	12637	1254	
	(Watt / hm)	615	926	1344	1713	2429	758	1110	1610	2054	2911	892	1284	1862	2389	3382	1254	
1700	(Kcal / hm)	2443	3676	5335	6800	9842	3009	4403	6390	8156	11557	3542	5097	7391	9481	13428	1254	
	(Watt / hm)	673	1013	1470	1875	2658	830	1214	1762	2249	3333	7376	1496	2120	2614	3702	1254	
1800	(Kcal / hm)	2556	3893	5649	7200	10209	3185	4662	6765	8636	12237	3750	5397	7822	10038	1421	2596	1254
	(Watt / hm)	688	1035	1502	1914	2700	847	1240	1799	2296	3235	1037	1493	2166	2777	3933	1254	
1900	(Kcal / hm)	2873	4326	6276	8001	11253	3539	5380	7516	9596	13490	2611	3777	5996	11574	2450	3225	1254
	(Watt / hm)	758	1139	1656	2111	2975	935	1370	1883	2306	3566	1099	1582	2294	3430	6193	1254	
2000	(Kcal / hm)	3161	4758	6904	8801	12406	3893	5698	8269	10555	14872	2611	3773	5996	11574	2450	3225	1254
	(Watt / hm)	880	1204	1747	2227	3140	985	1442	1942	2313	3206	4461	7174	1278	1840	2611	3773	1254
2100	(Kcal / hm)	3449	5190	7531	9601	13676	4247	5952	8381	1089	1592	2306	3295	4461	7174	1278	1840	1254
	(Watt / hm)	908	1338	1930	2455	3461	715	1044	1544	2115	3115	4659	1062	14165	2328	3227	4231	1254
2200	(Kcal / hm)	3694	5190	7531	9601	13676	4247	5952	8381	1089	1592	2306	3295	4461	7174	1278	1840	1254
	(Watt / hm)	926	1394	2023	2578	3633	1140	1670	2422	2811	3951	1037	1577	2211	3268	4617	7174	1254
2300	(Kcal / hm)	3730	4110	5963	7600	10718	3362	4921	7141	9116	12849	3083	4217	5957	10596	14985	1254	1254
	(Watt / hm)	757	1149	1739	2217	3124	981	1435	1883	2083	3093	4154	7150	11050	1510	2190	3210	1254
2400	(Kcal / hm)	4010	1090	1581	2015	2834	891	1305	1893	2417	3396	1050	1510	2122	3282	3594	14813	1254
	(Watt / hm)	926	1394	2023	2578	3633	1140	1670	2422	2811	3951	1037	1577	2211	3268	4617	7174	1254
2500	(Kcal / hm)	4064	1055	1589	2306	2938	1306	14205	2770	3525	5012	11514	14360	4458	6514	9452	1254	1254
	(Watt / hm)	3664	5424	7870	10032	14360	4458	6514	9452	12033	17117	5225	7520	10905	13987	19963	10445	1254

INTRODUCTION

This booklet includes the technical data regarding Aksan Panel Radiators, the data required to select most suitable radiator type according to various placement and usage conditions, the placement and mounting recommendations for correct and efficient usage. Aksan Panel Radiators are produced in the computer-aided modern production lines. Aksan Panel Radiators allows the solutions best suiting any installations and location conditions, with its varying types and dimensions. Aksan Panel Radiators are used widely in domestic market and exported to foreign countries as well, conform to and German Tuv standards, plus CE standards

**MAIN PARTS****Main Parts**

Ensures the radiator to be fitted on the support angle iron. (Welded to the rear panel)

Convector (Fin)**T Piece**

It is used for connection to the installation or for fitting a blind plug. Welded to the panel. (At standard types.)

Left Side Cover

Radiators inside and exterior parts are step by step oil take, steel phosphat, passivation, splashing priming paint, hot ovened, RAL 9010 epoxy polyester white paint

Output: 90 %

Room temperature: 20°C

Water inlet outlet temperature: 90/70°C and accordingly

Heat-Power (W/m)= 2134 Watt

Capacity= Nominal capacity x Output

= 2134 x 0.90

= 1920.6 Watt

Example 2

Radiator type:

22 PKKP

Height : 600 mm,

Length : 1000 mm,

Placement:

Inside the furniture as illustrated in the figure heretofare

c= 80 mm

b= 40 mm

d= 105 mm

a= 0.70xd=0.70x105=73.5 mm

Likewise, the output is:

Output: 105%.

Room temperature: 20°C,

Water inlet & outlet

Temperature = 90/70°C, and accordingly

Heat Power (W/m)= 2134 Watt

Capacity: Nominal capacity x Output

=2134 x 1.05

=2240.7 Watt.

Examples for calculating the radiator output :**Example 1**

Radiator type:

22PKKP

Height: 500 mm

Length: 1000 mm

Placement:

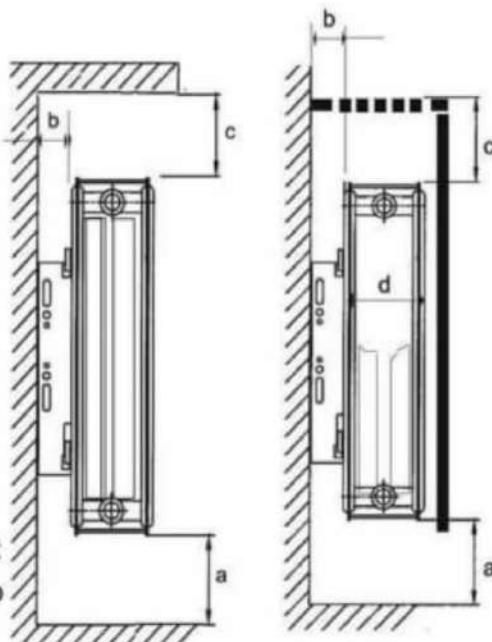
Embedded into the wall as illustrated on the right

a: 100 mm

b: 40 mm

c= 80 mm

The output is worked out from the table relating to the placement position.

**Recommendations for the Installation Connection**

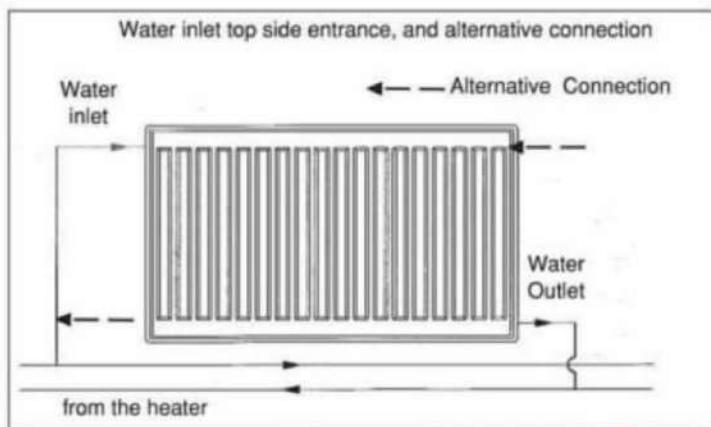
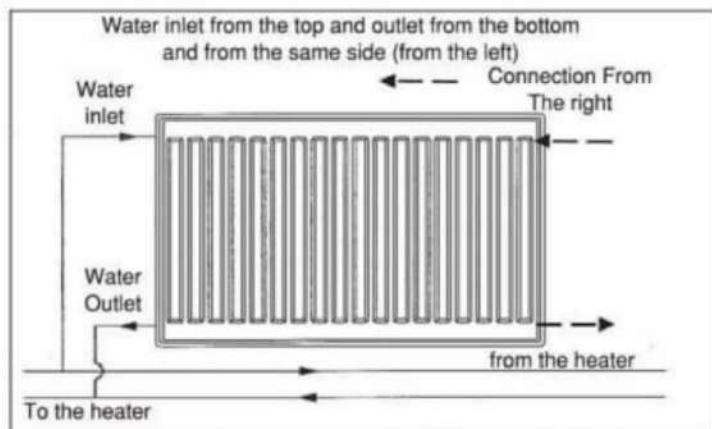
The connection of panel radiators to the heating

installation may be done in various ways, depending on the placement conditions and the radiator properties.

It is recommended that a valve be fitted on radiator inlets and outlets at connections. This, when it is necessary, without discharging the water of the system and while the heating system in operation, a single radiator can be parted from the system by turning off the valves. Heating system –radiator connection forms would also affect the radiator output. The data regarding the connection types and the output are described below:

1. The warm water inlet to the radiator from the top and its outlet from the bottom:

Water inlet and outlet may on the same sides or on the different sides. Inlet and outlet may be done from the right or left hand side of the radiator. This feature would allow a mounting that is suitable for the placement conditions to be effected. It is used commonly.



Whether the connection is from the same side or different sides would affect the output due to the change of water flow. In the experiments carried out for all types it was ascertained that the connection's being made either from the same side or different sides do not affect the output up to the height 2500 mm at various radiator heights. Therefore connection can be made from both sides up to the 2500 mm that is the maximum standard length of Aksan Panel/Radiators.

Placement Considerations to be Noted in Respect of Comfort Conditions

In some rooms, there may be a recess in the wall right under the window in which the radiator shall be placed. In this case the radiator must be placed in the recess. However in some environments the top and the around of the radiator is covered with furniture for decorative purposes. The most appropriate configuration desired is that in which the top and the around of the radiator is completely open. When the top and the around of the radiator is grilles, the air flow and consequently the effectiveness of the radiator would be affected from it.



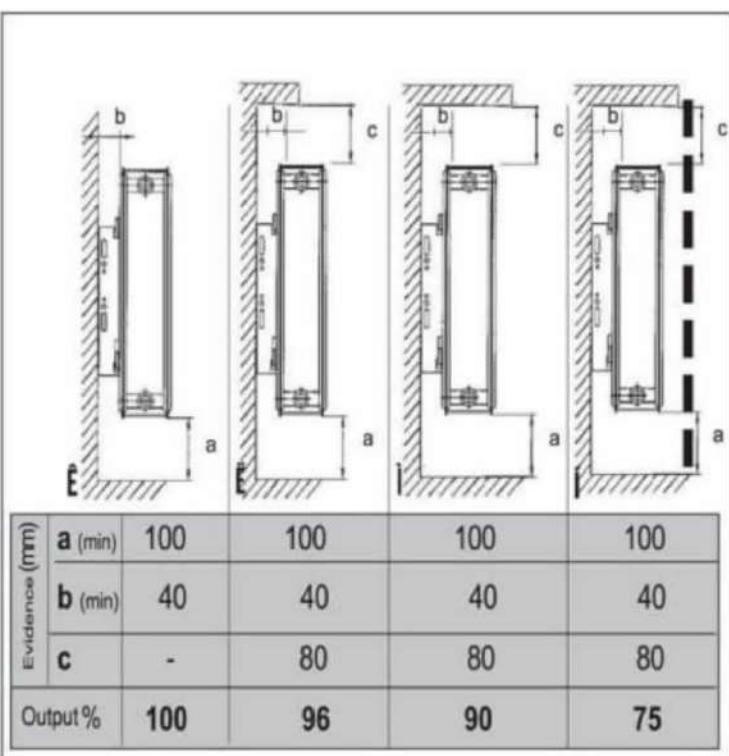
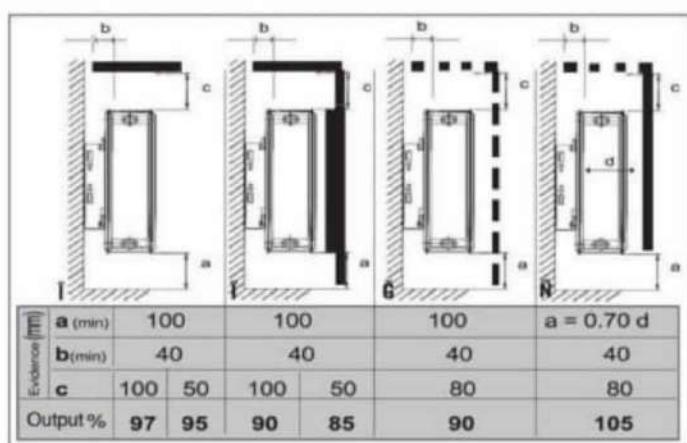
The Considerations to be Noted In Placement in Respect of Radiator Efficiency

As a result of closing the top and the around of the radiator, the air circulation between the fins is blocked and the radiator's efficiency would decrease. In this case when choosing a radiator the decline in efficiency of the radiator that may occur for that reason should be taken into consideration. Ideally, as specified in the top of the radiator must be open completely, a space of min 100 mm on the bottom and on the back 40 mm from the wall as well must be left. In this case the radiator efficiency is accepted to be 100 %.

In the cases where the top of the radiator is closed, a cover grill must be used, which shall ensure the top of the radiator to remain open even if partially.

The capacity values given in this booklet and in the panel radiator brochure apply to this ideal condition. When the radiator is placed into the recess in the wall under the window, the width of the window base would affect the distribution and the effectiveness of the air in the internal media that is released from the radiator.

The effectiveness where the window base covers the top of the radiator fully and in half respectively is as follows:



The variance of effectiveness for the situations where the top and the around of the radiator is covered with furniture is shown in the following figures.